



- NOTES:
1. HE LEAK TEST @1 ATM. $<10^{-6}$ CC/S AIR EQUIVALENT.
(AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE)
 2. HYPOT 630 VDC 500 MEGOHMS .01 SEC MINIMUM TAB TO TAB.
 3. CHECK MATEABILITY TO 3 PRONG POLARIZED & GROUNDED POWER CORD PLUG ON FLANGE END. CHECK MATEABILITY TO TABS ON THREAD SIDE WITH AMP FASTON 250 SERIES (TAB) RECEPTACLE. REF: B=BLACK W=WHITE GR=GROUND.
 4. CHECK PLUG TO TAB RESISTANCE<.1 OHM.
 5. MAX TORQUE=5 FT-LBS WITH LUBRICATED THREADS.
 6. ALL TESTS ARE DONE AT ROOM TEMPERATURE.

7	1	0199	NUT VS22-SS
6	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE BASED
5	1	-228 BUNA	O-RING -228 BUNA 70
4	A/R	PAVESEAL 150	EPOXY BLACK
3	3	8-32UNCX.31LG	SCREW #8-32x .31LG TRUSS HD BRASS
2	3	2060	TAB .25 WIDE X .032 THK BRASS
1	1	GE# 4243-1	RECEPTACLE 3 PRONG 125V 15A
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION
VS22-E-150-3-15A

PART NUMBER
0267

REVISION LEVEL
C

PROJECTION