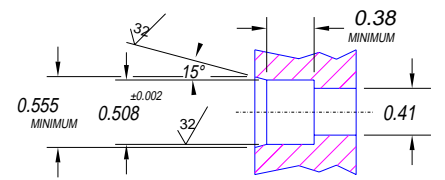


INSTALLATION PORT



- NOTES:**
1. LEAK TEST: 80 PSI, NO BUBBLES 5 MINUTES MINIMUM.
 2. SUBMERGE FEEDTHROUGH IN SALT WATER FOR 1 MINUTE,
THEN: HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM,
WIRE
TO WIRE & TO WATER.
 3. DRY PART BEFORE PACKAGING.
 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 5. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

- A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 7. NO VOIDS LARGER THAN $\phi 0.035$ ARE ACCEPTABLE.
 8. OVERALL LENGTH EXCLUDING ANY OVERFILL ON PRESSURE SIDE.

8	1	XLPE 22 GREEN	WIRE 22XLPE UL3266 .015 7/#30
7	1	XLPE 22 YELLOW	WIRE 22XLPE UL3266 .015 7/#30
6	1	XLPE 22 WHITE	WIRE 22XLPE UL3266 .015 7/#30
5	1	XLPE 22 RED	WIRE 22XLPE UL3266 .015 7/#30
4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
3	1	-012 BUNA	O-RING -012 BUNA 75
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1226 SP8S	HOUSING SP8S-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

2751 Thunderhawk Court
 Dayton, Ohio 45414-3445
 U.S.A.
 (937)890-1100
 fax (937)890-5165
 www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
SP8SC-E-150-4-XLPE22-96-18

PART NUMBER
0524

REVISION LEVEL
E

PROJECTION