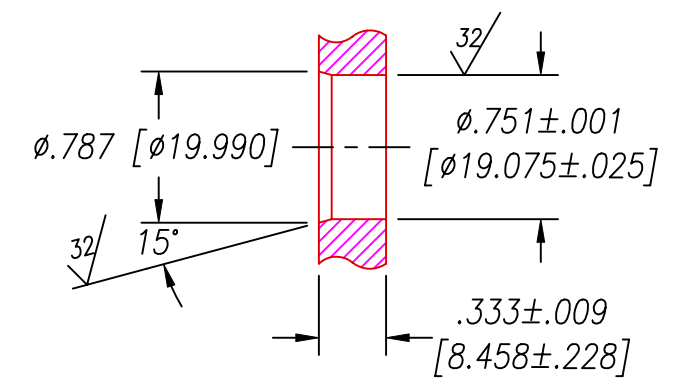


SPF12 INSTALLATION PORT



RECOMMENDED RETAINING RING
TRUARC #5100-75 OR EQUAL

NOTES:

1. LEAK TEST: 80 PSI NITROGEN, NO BUBBLES 2.5 MINUTES MINIMUM.
2. SHIELD & WIRE CONTINUITY <0.5Ω AFTER CONSTRUCTION.
3. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE AND SHIELD.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
7. DIMENSIONS ARE INCHES [millimeters].

6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
5	1	-016 BUNA	O-RING -016 BUNA 75
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	TEF 4/C #22	CABLE BELDEN 83349 TEF JKT+SHD
2	2	EE12 BLACK	WIRE 12EE MIL-W-16878/5 .017 19/#25
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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PAVE technology co.

DESCRIPTION PAVE-Seal Cable Harnesses
SPF12-E-150-1C/2-4EE22S/EE12-24-35

PART NUMBER 0699

REVISION LEVEL F

PROJECTION