



NOTES:

1. EPOXY TO BE FLUSH OR RECESSED WITH HOUSING EDGES.
2. TEMPERATURE RANGE TO BE BETWEEN -20°C TO 60°C.
3. HYPOT TEST: 630 VDC, 500 Mohms MIN, 0.01 SEC DURATION ALL WIRES & HOUSING.
4. LEAKTEST: 80 PSI N₂, NO VISIBLE BUBBLES, 1 MINUTES MIN.
5. CERTIFICATE OF COMPLIANCE MUST BE PROVIDED FOR EACH LOT SHIPMENT.
6. INSTALL VALCO ZP1 FITTINGS BEFORE LEAK TESTING 20 IN-LBS MAX TIGHTENING TORQUE.
7. ORIGINAL QUALIFICATION LEAK TEST DONE AT 800 PSI, NOT REQUIRED ON PRODUCTION ASSEMBLIES.
8. MAY BE PRESSURE TESTED FROM EITHER SIDE.
9. WIRE COLOR POSITIONS MAY VARY.

9	33"	EE24 WHITE	WIRE 24EE UL 1180 OR MIL-W-16878
8	33"	EE24 RED	WIRE 24EE UL 1180 OR MIL-W-16878
7	33"	EE24 BLACK	WIRE 24EE UL 1180 OR MIL-W-16878
6	33"	EE24 GREEN	WIRE 24EE UL 1180 OR MIL-W-16878
5	33"	EE24 YELLOW	WIRE 24EE UL 1180 OR MIL-W-16878
4	33"	EE24 BLUE	WIRE 24EE UL 1180 OR MIL-W-16878
3	33"	EE24 ORANGE	WIRE 24EE UL 1180 OR MIL-W-16878
2	A/R	PAVE-Seal 200	EPOXY BLACK
1	1	0712	HOUSING FOXBORO
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
 0712-AL-150-7-EE24-8-24 EXP. PROOF

PART NUMBER 0710	REVISION LEVEL K
PROJECTION	