



23	3	TFCP-015	T/C 3 MIL PFA WALL
22	1	PC24 B8504W/YEL	WIRE 24PVC MIL-W-16878/1 TYPE B .010
21	1	PC24 B8504W/VIO	WIRE 24PVC MIL-W-16878/1 TYPE B .010
20	1	PC24 B8504W/RED	WIRE 24PVC MIL-W-16878/1 TYPE B .010
19	1	PC24 B8504W/ORG	WIRE 24PVC MIL-W-16878/1 TYPE B .010
18	1	PC24 B8504W/GRN	WIRE 24PVC MIL-W-16878/1 TYPE B .010
17	1	PC24 B8504W/BRN	WIRE 24PVC MIL-W-16878/1 TYPE B .010
16	1	PC24 B8504W/BLU	WIRE 24PVC MIL-W-16878/1 TYPE B .010
15	1	PC24 B8504W/BLK	WIRE 24PVC MIL-W-16878/1 TYPE B .010
14	1	PC24 B8504 YELL	WIRE 24PVC MIL-W-16878/1 TYPE B .010
13	1	PC24 B8504 WHT	WIRE 24PVC MIL-W-16878/1 TYPE B .010
12	2	PC24 B8504 VIO	WIRE 24PVC MIL-W-16878/1 TYPE B .010
11	1	PC24 B8504 RED	WIRE 24PVC MIL-W-16878/1 TYPE B .010
10	1	PC24 B8504 ORG	WIRE 24PVC MIL-W-16878/1 TYPE B .010
9	1	PC24 B8504 GRN	WIRE 24PVC MIL-W-16878/1 TYPE B .010
8	1	PC24 B8504 GRAY	WIRE 24PVC MIL-W-16878/1 TYPE B .010
7	1	PC24 B8504 BRN	WIRE 24PVC MIL-W-16878/1 TYPE B .010
6	1	PC24 B8504 BLUE	WIRE 24PVC MIL-W-16878/1 TYPE B .010
5	1	PC24 B8504 BLK	WIRE 24PVC MIL-W-16878/1 TYPE B .010
4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
3	1	-016 BUNA	O-RING -016 BUNA 75
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART#	DESCRIPTION

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 3 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN  $\phi.035$  ARE ACCEPTABLE.
7. REF OPERATING TEMPERATURE  $-20^{\circ}$  TO  $150^{\circ}\text{C}$
8. RETAINING RING GROOVE FOR TRUARC #5100-75 (NOT SUPPLIED).

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal Cable Harnesses  
 SPF12-E-150-19/3-PC24/TFCP015-48-12

PART NUMBER  
 0930

REVISION LEVEL B  
 PROJECTION