



- NOTES:**
- HE LEAK TEST @1 ATM. 10^{-7} CC/S AIR EQUIVALENT. (AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE). FOR He LEAK TEST ONLY: USE -138 VITON 75A O-RING LUBED W/ SUPER O-LUBE, THEN REMOVE O-RING & WIPE OFF.
 - HYPOT 630 VDC 500 MEGOHMS .01 SEC MINIMUM, LEAD TO LEAD.
 - REF-SEAL #8-32 TAPPED HOLE WITH A #8-32x.25 PAN HEAD SCREW & -008 O-RING FOR He LEAK TEST.
 - CHECK THREADS IN PART WITH MATCHING SCREW.
 - .06 MAX WICKING OF EPOXY UP THE FLEX POSSIBLE.
 - ALL TESTS ARE DONE AT ROOM TEMPERATURE.
 - THESE SPECIFICATIONS SUPERSEDE PAVE CATALOG.
 - TAPPED HOLE MAY HAVE A RAISED OR RECESSED THREAD AT BASE OF C'BORE.

ITEM	QTY	PART#	DESCRIPTION
4	4"	TJX1-265-10-2-4.2	FLEX CABLE 10 LEADS
3	1	#91732A287	INSERT HELICAL #8-32 STD SS
2	A/R	PAVESeal 150	EPOXY BLACK
1	3	#91732A204	INSERT HELICAL #2-56 STD SS

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION: PAVE-Seal@ Cable Harnesses
PAVE-FLEX ASY.

PART NUMBER: **1188**

PROJECTION: