



1517	70.87 [1800]	2.76 [70]	SP11M-E-80-6P-KT24-180cm-7cm
1517-1	15.75 [400]	15.75 [400]	SP11M-E-80-6P-KT24-400mm-400mm
PART#	X	Y	DESCRIPTION

NOTES:

1. LEAK TEST: 2000 PSI, NO BUBBLES 3 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN Ø0.035 [0.89] ARE ACCEPTABLE.
7. DIMENSIONS ARE IN INCHES [MM].

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	2	-015 VITON	O-RING -015 VITON 75 BROWN ONLY
3	6	KT24	CABLE T/C TYPE K 24AWG TEFLON
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1374-M	HOUSING SP11M-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION	PAVE-Seal® Cable Harnesses	
	SEE CHART FOR DESCRIPTION	
PART NUMBER	1517	REVISION LEVEL
		A
		PROJECTION