



1649	48 [1219.2]	VS15L-SS-150-12-TEE20-48-48
1649-1	196.85 [5000]	VS15L-SS-150-12-TEE20-5m-5m
PART#	X	DESCRIPTION

8	3	EE20 MIL YLW 19	WIRE 20EE MIL-W-16878/5 19 STR
7	3	EE20 MIL BLU 19	WIRE 20EE MIL-W-16878/5 19
6	3	EE20 MIL RED 19	WIRE 20EE MIL-W-16878/5 19
5	3	EE20 MIL BLK 19	WIRE 20EE MIL-W-16878/5 19
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	0183	NUT VS15-SS
2	1	-215 VITON 75A	O-RING -215 VITON 75A
1	1	0161	HOUSING VS15L-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

NOTES:

- HE LEAK TEST @1 ATM. 10×10^{-8} CC/S OR LESS.
- HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- NO VOIDS LARGER THAN $\phi.035$ [.89] ARE ACCEPTABLE.
- FINISH APPLIES TO SPOTFACE FOR O-RING SEAL ONLY.
- WIRE COLOR POSITIONS ARE APPROXIMATE & VARIABLE.
- DIMENSIONS ARE IN INCHES [MILIMETERS].

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION PAVE-Seal Cable Harnesses
 SEE CHART

PART NUMBER 1649

REVISION LEVEL C

PROJECTION