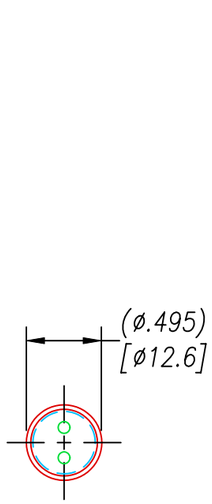

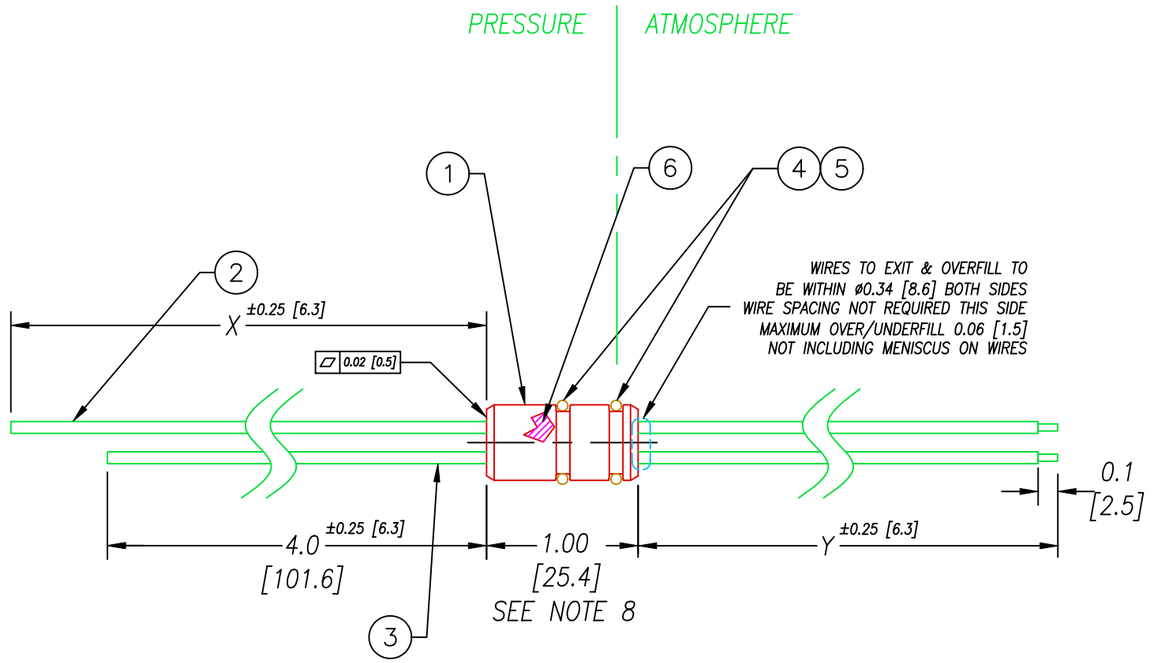

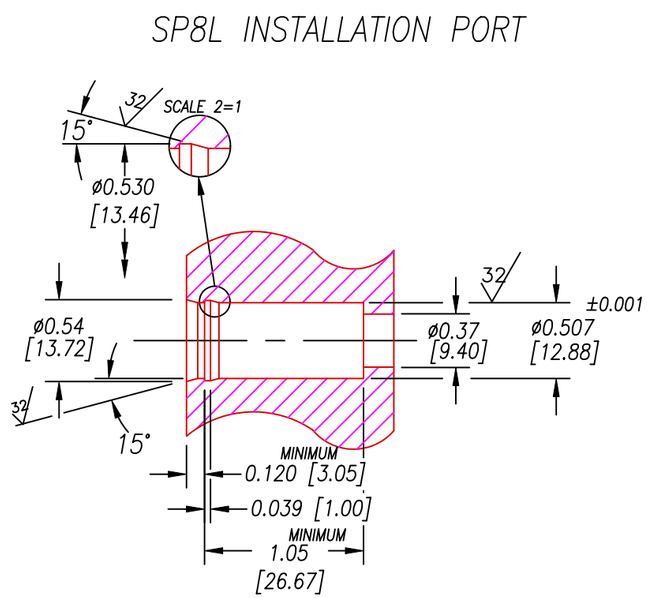

1693	5 [127]	10 [254]	94-627
1693-1	4 [101.6]	10 [254]	94-589
1693-2	4 [101.6]	25 [635]	TBA
PART#	X	Y	WALBRO#

USE TRUARC N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. NO ELECTRICAL TEST REQUIRED BY WALBRO.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN ø0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. WIRE POSITIONS ARE APPROXIMATE & VARIABLE.
8. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
9. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 MAXIMUM.)
10. DIMENSIONS ARE INCHES [mm].

ITEM	QTY	PART#	DESCRIPTION
6	A/R	PAVE-Seal 150	EPOXY BLACK
5	A/R	PARKER-O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	2	-012 VITON	O-RING -012 VITON 75
3	1	PC18 UL1569 RED	WIRE 18PC UL1569 .016 7/#26
2	1	PC18 UL1569 BLK	WIRE 18PC UL1569 .016 7/#26
1	1	1226 SP8L	HOUSING SP8L-E

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PAVE technology co.
2751 Thunderhawk Court
Dayton, Ohio 45414-3445
U.S.A.
(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses SEE CHART
SP8L-E-150-2-PC18-4/X-Y

PART NUMBER 1693

REVISON LEVEL D

PROJECTION