



NOTES:
 1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTES MINIMUM.
 2. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.

5	1	0115	INSERT THREAD VS18-SS
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	1014	NUT VS18-SS
2	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
1	1	-219 VITON	O-RING -219 VITON 75A
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION
VS18-E-150-PLUG

PART NUMBER

1716

PROJECTION

