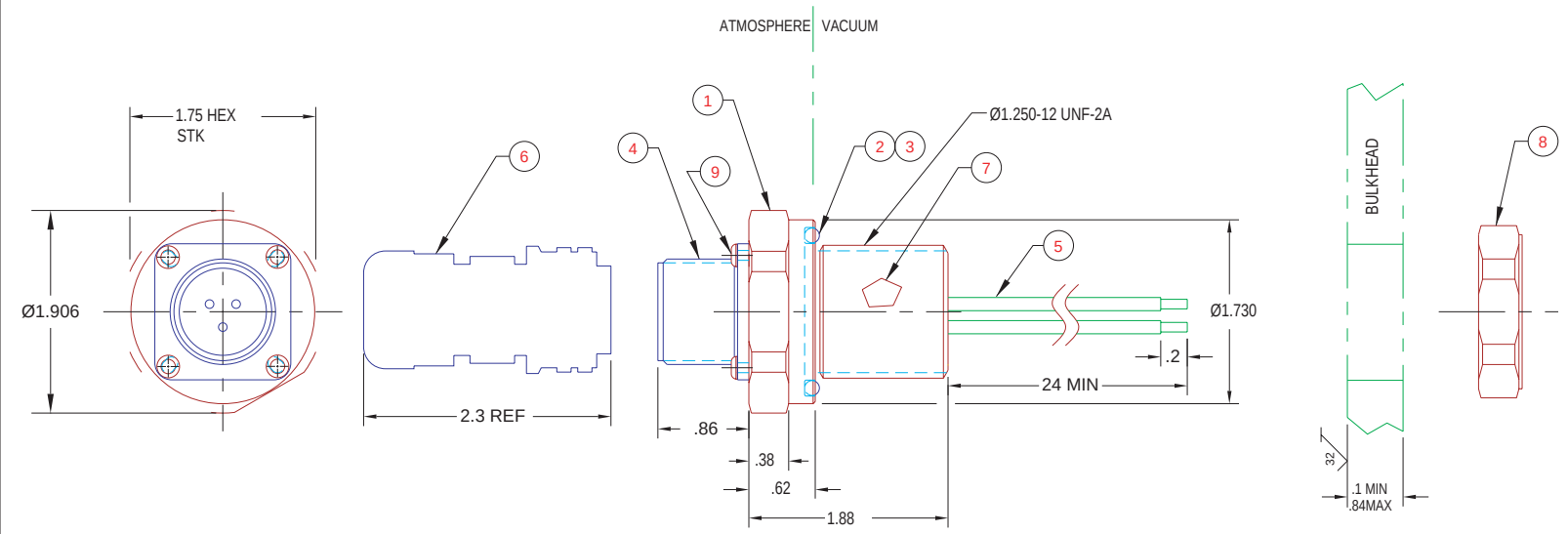

NOTES:

1. HE LEAK TEST @1 ATM. <10^ -7 CC/S AIR EQUIVALENT.
(AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE)
2. HYPOT 630 VDC 500 MEGOHMS .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. WIRE COLOR AND NUMBER OF COLORS MAY VARY.

ITEM	QTY	PART#	DESCRIPTION
9	4	4-40 UNC x .25 BHCS	SCREW CAP BUTTON HEAD
8	1	1014	NUT VS18-SS
7	A/R	PAVE-Seal 150	EPOXY BLACK
6	1	SC3106A16-10S	PLUG 3 #12 SOCKETS
5	3	TEE12	WIRE 12AWG TEFLON TYPE EE, SEE NOTE 3
4	1	SC3102A16-10P	RCPT 3 #12 PINS
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
2	1	-219 VITON	O-RING -219 VITON 75
1	1	0660	HOUSING VS18-SS

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-.5
.X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/-.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION
VS18-SS-150-3-TEE12-3102P-24

PART NUMBER
1810

PROJECTION