



NOTES:

1. HELIUM LEAK TEST: LESS THEN 1x10-6 CC/SEC AT 1 ATMOSPHERE.
2. HYPOT 630 VDC 500 MEGOHMS .01 SEC MINIMUM, RECEPTACLE TO WIRES & HOUSING.
3. CHECK FIT OF MATING PLUGS.
4. ADD (NP) TO END OF ORDER CODE TO DENOTE AN ASSEMBLY WITHOUT MATING PLUGS (ITEMS 1 & 9).

9	1	SC3126F18-32P	PLUG 32 #20 PINS
8	1	0199	NUT VS22-SS
7	1	SC3112E18-32S	RCPT 32 #20 SOCKETS
6	A/R	PAVE-Seal 150	EPOXY BLACK
5	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
4	1	-224 VITON	O-RING -224 VITON 75A
3	1	0189	HOUSING VS22 SS
2	1	SC3112E18-32P	RCPT 32 #20 PINS
1	1	SC3126F18-32S	PLUG 32 #20 SOCKETS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION
VS22-SS-150-32-20-3112PS

PART NUMBER 1848	PROJECTION
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