



RECOMMENDED RETAINING RING
ROTOR CLIP HO-37 OR EQUIVALENT

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO LEAK TEST PORT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN Ø0.035 ARE ACCEPTABLE.
7. DIMENSIONS ARE IN INCHES [mm].
8. REPLACE O-RING IF REMOVED FROM PORT.

4	1	E20 GREEN	WIRE 20E MIL-W-16878/4 .010 7/28
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM
2	1	-010 VITON	O-RING -010 VITON 75
1	1	0168	HOUSING SP6-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

2751 Thunderhawk Court
Dayton, Ohio 45414-3445
U.S.A.
(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

PAVE technology co.

DESCRIPTION **PAVE-Seal Cable Harnesses**
SP6-E-150-1-TE20-25-25

PART NUMBER **1870**

REVISION LEVEL **B**

PROJECTION