



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 4 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 M $\Omega$  0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN  $\phi .035$  [.89] ARE ACCEPTABLE.

24	1	E22 WHT/VIO	WIRE 22E MIL-W-16878/4 .010 7/#30
23	1	E22 WHT/YEL	WIRE 22E MIL-W-16878/4 .010 7/#30
22	1	E22 WHT/GRN	WIRE 22E MIL-W-16878/4 .010 7/#30
21	1	E22 WHT/ORN	WIRE 22E MIL-W-16878/4 .010 7/#30
20	1	E22 WHT/BLU	WIRE 22E MIL-W-16878/4 .010 7/#30
19	1	E22 WHT/RED	WIRE 22E MIL-W-16878/4 .010 7/#30
18	1	E22 WHT/BLK	WIRE 22E MIL-W-16878/4 .010 7/#30
17	1	E22 WHT/BRN	WIRE 22E MIL-W-16878/4 .010 7/#30
16	1	E22 BLK/ORN	WIRE 22E MIL-W-16878/4 .010 7/#30
15	1	E22 BLK/WHT	WIRE 22E MIL-W-16878/4 .010 7/#30
14	1	E22 YELLOW	WIRE 22E MIL-W-16878/4 .010 7/#30
13	1	E22 WHT	WIRE 22E MIL-W-16878/4 .010 7/#30
12	1	E22 VIOLET	WIRE 22E MIL-W-16878/4 .010 7/#30
11	1	E22 RED	WIRE 22E MIL-W-16878/4 .010 7/#30
10	1	E22 ORANGE	WIRE 22E MIL-W-16878/4 .010 7/#30
9	1	E22 GREEN	WIRE 22E MIL-W-16878/4 .010 7/#30
8	1	E22 GRAY	WIRE 22E MIL-W-16878/4 .010 7/#30
7	1	E22 BROWN	WIRE 22E MIL-W-16878/4 .010 7/#30
6	1	E22 BLUE 7 STR	WIRE 22E MIL-W-16878/4 .010 7/#30
5	1	E22 BLK	WIRE 22E MIL-W-16878/4 .010 7/#30
4	1	1129	NUT VS15-AL
3	1	-215 VITON	O-RING -215 VITON 75
2	A/R	PAVE-Seal 150	EPOXY-BLACK
1	ALLOWABLE	HOUSING VS15-AL	
ITEM	QTY	DESCRIPTION	

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**PAVE technology co.**

DESCRIPTION **PAVE-Seal Cable Harnesses**  
**VS15-AL-150-20-TE22-48-48**

PART NUMBER **1872**

REVISION LEVEL **D**

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES UNLESS OTHERWISE SPECIFIED OTHERWISE: NONE +/- 0.5

ALLOWABLE TOLERANCES UNLESS OTHERWISE SPECIFIED OTHERWISE: NONE +/- 0.5

QTY PART +/- 0.1 .XX DECIMAL 0.02 .XXX DECIMAL +/- 0.005

ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS