



- NOTES:
1. LEAK TEST: 150 PSI, NO BUBBLES 2 MINUTES MINIMUM.
  2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO LEAK TEST PORT.
  3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
  4. ALL PARTS MUST PASS ALL TESTS.
  5. ITEM 4 MUST BE PURCHASED FROM WACHTER AS A SOLE SOURCE.
  6. DIMENSIONS ARE INCHES [millimeters].

4	1	E22 RED 1 SEE NOTE 5	WIRE22E MIL-W-16878/4 7/#30 TEFLON PTFE
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE BASED
2	1	-006 VITON	O-RING -006 VITON 75
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION PAVE-Seal Cable Harnesses  
 SP4S-E-150-1-TE22-12-60

PART NUMBER  
 2005

REVISION LEVEL  
 E

PROJECTION