



INSTALLATION BORE

NOTES:

1. HE LEAK TEST @1 ATM. $<5 \times 10^{-8}$ CC/S AIR EQUIVALENT AFTER THERMAL CYCLE.
(AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE)
2. THERMAL CYCLE: SOAK ASSEMBLY FOR 30 MINUTES AT 150°C.
3. ALL TESTS ARE DONE AT ROOM TEMPERATURE.
4. THESE SPECIFICATIONS SUPERSEDE PAVE CATALOG.

4	A/R	PAVESEAL 200	EPOXY BLACK
3	A/R	SUPER-O-LUBE	LUBRICANT O-RING SILICONE BASED
2	1	-010 VITON 75A	O-RING -010 VITON 75A
1	1	0168	HOUSING SP6-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



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DESCRIPTION
SP6-E-200-PLUG

PART NUMBER
2062

PROJECTION

