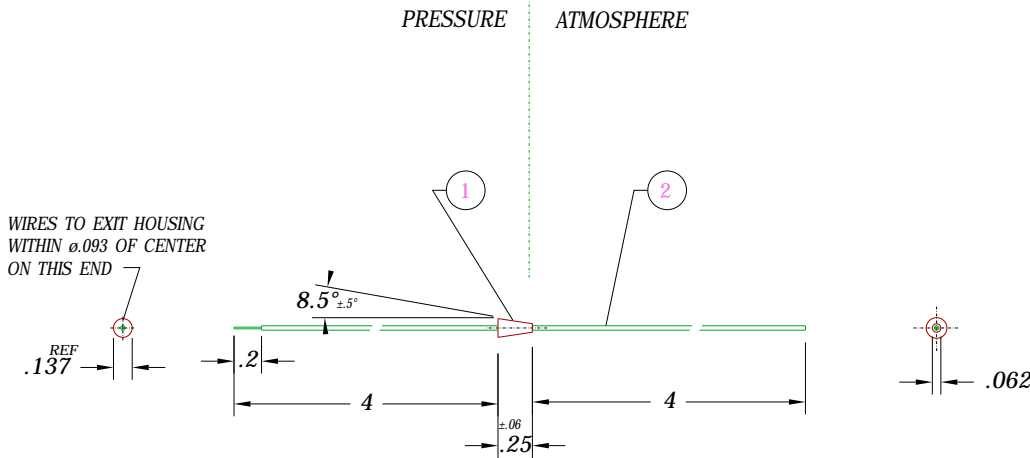
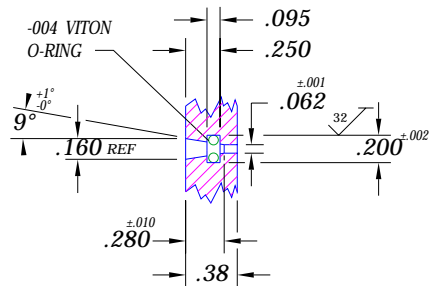
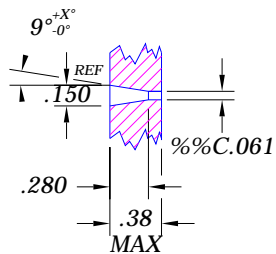


PAVE LEAK TEST PORT CONFIGURATION
SEE NOTE 5 & 6



INSTALLATION BORE
CONFIGURATION
SHOWN FOR REF ONLY
SEE NOTE 5, 6, 7, & 8



- NOTES:
1. LEAK TEST: 3000 PSI, NO BUBBLES, 2 MINUTES MIN.
 2. HYPOT 300 VDC 250 MEGOHMS .01 SEC MINIMUM, WIRE TO LEAK TEST PORT.
 3. ALL TESTS ARE DONE AT ROOM TEMPERATURE.
 4. THESE SPECIFICATIONS SUPERSEDE PAVE CATALOG.
 5. REF-TAPERED BORE MAY BE MADE USING 10° PER SIDE TAPERED BORE USING 10° PER SIDE TAPERED END MILL, 1/8" TIP, MODIFIED TO %%C.060±.001.
 6. PAVE TO GRIT BLAST & CLEAN PART AFTER LEAK TESTING FOR CUSTOMER ADHESIVE BONDING.
 7. ROUGH UP TAPERED BORE FOR ADHESIVE BOND.
 8. X° TOLERANCE BASED ON CUSTOMERS NEED TO SEAL PART IN PORT WITH ADHESIVE.

2	1@9"	N20-38B-100-2	WIRE 30PC EXTRA FLEXIBLE 7/38 BLACK
1	A/R	PAVESeal 150	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
.X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PAVE Technology Co. 2751 Thunderhawk Court Dayton, Ohio 45414-3445 U.S.A. (937)890-1100 fax (937)890-5165 www.pave technologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
TP1-E-150-1-PC30-4-4

PART NUMBER
2073

PROJECTION