



INSTALLATION / LEAK TEST PORT

PRELIMINARY

NOTES:

1. HYPOT @630VDC ALL WIRES 500 MEGOHMS MIN.
2. THERMAL CYCLE TEST: -40°F TO 176°F, 3 CYCLES MIN, HOUR HOLD AT TEMP. DO BEFORE ALL OTHER TESTS.
3. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MIN.
4. ALL LEAK & ELECTRICAL TESTS ARE DONE AT ROOM TEMPERATURE.

4	6xTBD"	ET24 WHITE	WIRE 24TET TEFLON MIL-W-16878/6 7/36
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILCONE BASED
2	1	-008 VITON	O-RING -008 VITON 75
1	A/R	PAVE-SEAL 150	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses

SP4X-E-150-4-TET24-A-B

PART NUMBER

2143

PROJECTION

