



NOTES:

1. LEAK TEST: 10000 PSI, NO BUBBLES 15 SECONDS MINIMUM.
2. OPTICAL CONTINUITY CHECK END TO END W/ FLASHLIGHT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.

6	1	-012 VITON	O-RING -012 VITON 75
5	1	-012 TEFLON	RING -012 TEFLON BACKUP SINGLE TURN SCARF CUT
4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM
3	1	-012 90D BUNA	O-RING -012 BUNA 90
2	4@1m	ECA FIBER	FIBER OPTIC SINGLE MODE
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN MM
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-13
 .X DECIMAL +/- 2.5 .XX DECIMAL +/- .50 .XXX DECIMAL +/- .100
 ANGLES +/- 1 DEG SURFACE FINISH 3.2 micrometers RMS

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DESCRIPTION [PAVE-Opti SealFromans.shx: Cable Harnesses](#)
SP8H-E-150-4-SMFO-50-50cm

PART NUMBER	PROJECTION
2146	