


NOTES:

1. THERMAL CYCLE -60° TO 150°C, 3 CYCLES, 1 HOUR HOLD AT TEMPERATURE PRIOR TO FINAL LEAK & ELECTRICAL TEST.
2. HE LEAK TEST @1 ATM. 10^{-7} CC/S.
3. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, LEAD FRAME END TO OTHER LEAD FRAME END AND HOUSING.
4. CHECK MATEABILITY TO DUALOBE TWO ROW 25 SIZE & CONTINUITY FROM EACH WIRE TO LEAD FRAME <math><.5</math> OHM.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. REF- LASER WELDED TO BULKHEAD.

3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	LEAD FRAME	HH BRASS, TIN/LEAD PLATED
1	1	326-0051-25	RECP SHELL FLANGE MOUNT ALUMINUM
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS


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DESCRIPTION
LWF-AL-150-25-30-QD-5

PART NUMBER
2224

PROJECTION

