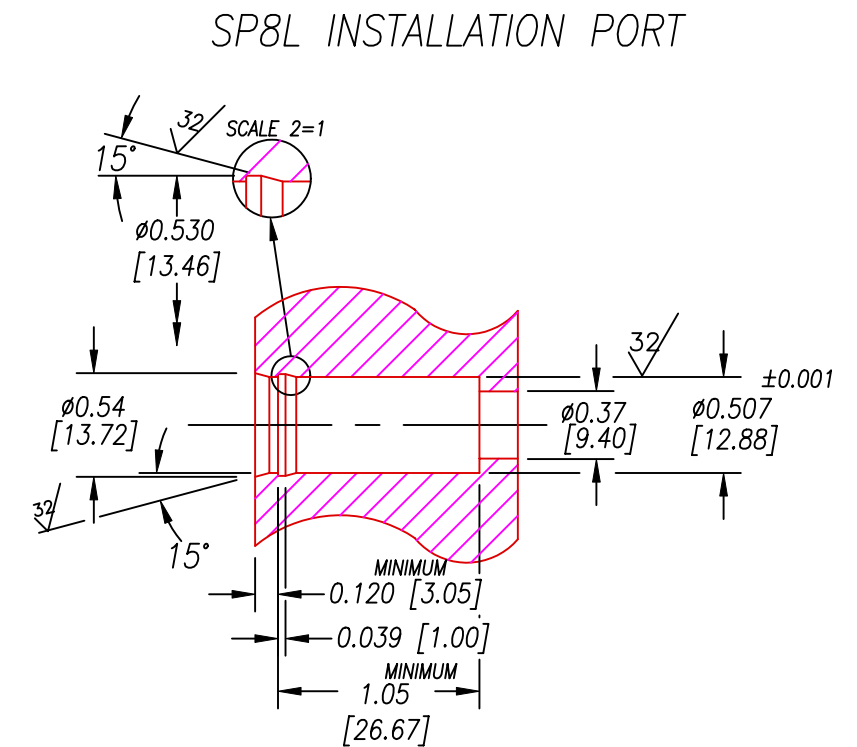
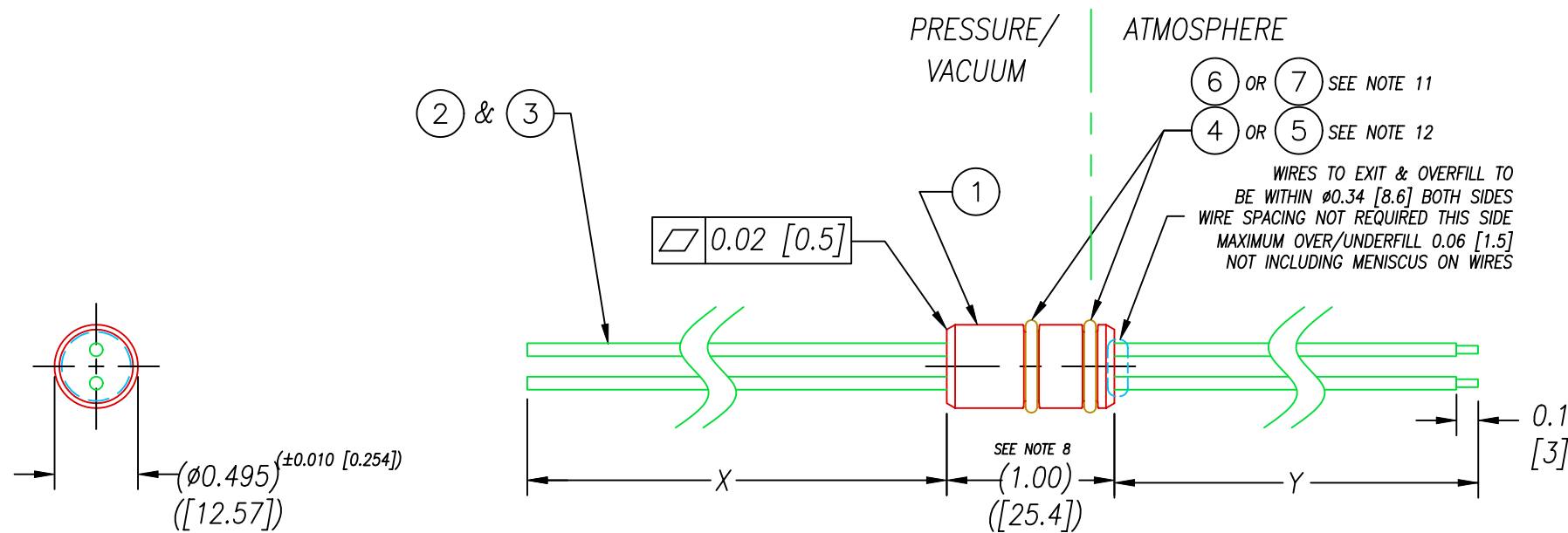


2390	11.5 [292.1] ±0.25 [6.35]	6 [152.4] ±0.25 [6.35]	SP8L-E-150-2-TZZ18-12-6	N/A	80 PSI, 1 MINUTE
2390-1	4 [101.6] ±0.25 [6.35]	10.0 [254.0] ±0.25 [6.35]	SP8L-E-150-2-TZZ18-4-10	94-589	80 PSI, 45 SECONDS
2390-2	19.7 [500] MINIMUM	19.7 [500] MINIMUM	SP8L-E-150-2-TZZ18-50-50cm	N/A	He <10X10 ⁻⁹ cc/S
2390-3	3.4 [86.4] ±0.25 [6.35]	6 [152.4] ±0.25 [6.35]	SP8L-E-150-2-TZZ18-3.4-6	94-734	80 PSI, 30 SECONDS
2390-4	19.7 [500] MINIMUM	39.4 [1000] MINIMUM	SP8L-E-150-2-TZZ18-50-100cm	N/A	He <10X10 ⁻⁹ cc/S
PART#	X	Y	DESCRIPTION	WALBRO#	LEAK TEST



USE TRUARC N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

NOTES:

1. LEAK TEST PER TABLE.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS EACH TEST.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN 0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. WIRE POSITIONS ARE APPROXIMATE & VARIABLE.
8. DIMENSION IS OVER-ALL-LENGTH EXCLUDING ANY OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [.13] MAXIMUM.
10. REF-TEMPERATURE RANGE OF USE: -40 TO 150°C.
FOR 2390-4 ONLY RANGE OF USE IS -59°C TO 120°C.
11. USE ITEM 7 (SUPER O-LUBE) FOR 2390-2 & 2390-4 ONLY, ALL OTHERS USE ITEM 6 (PARKER O-LUBE).
12. FOR 2390-4 ONLY USE ITEM 5 (-012 BUTYL), ALL OTHERS USE ITEM 4 (-012 VITON LT).
13. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
14. DIMENSIONS ARE INCHES [millimeters].

7	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
5	2	-012 BUTYL	O-RING BUTYL B612-70
4	2	-012 VITON LT	O-RING -012 LOW-TEMP VITON V835-75
3	1	TZZ18 RED 7STR	WIRE 18TZZ XL-ETFE .015 WALL 7/#26
2	1	TZZ18 BLK 7STR	WIRE 18TZZ XL-ETFE .015 WALL 7/#26
1	1	1226 SP8L	HOUSING SP8L-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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(937)890-1100
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www.pavetechnologyco.com

DESCRIPTION	PAVE-Seal@ Cable Harnesses SEE CHART
PART NUMBER	2390
REVISION LEVEL	P
PROJECTION	