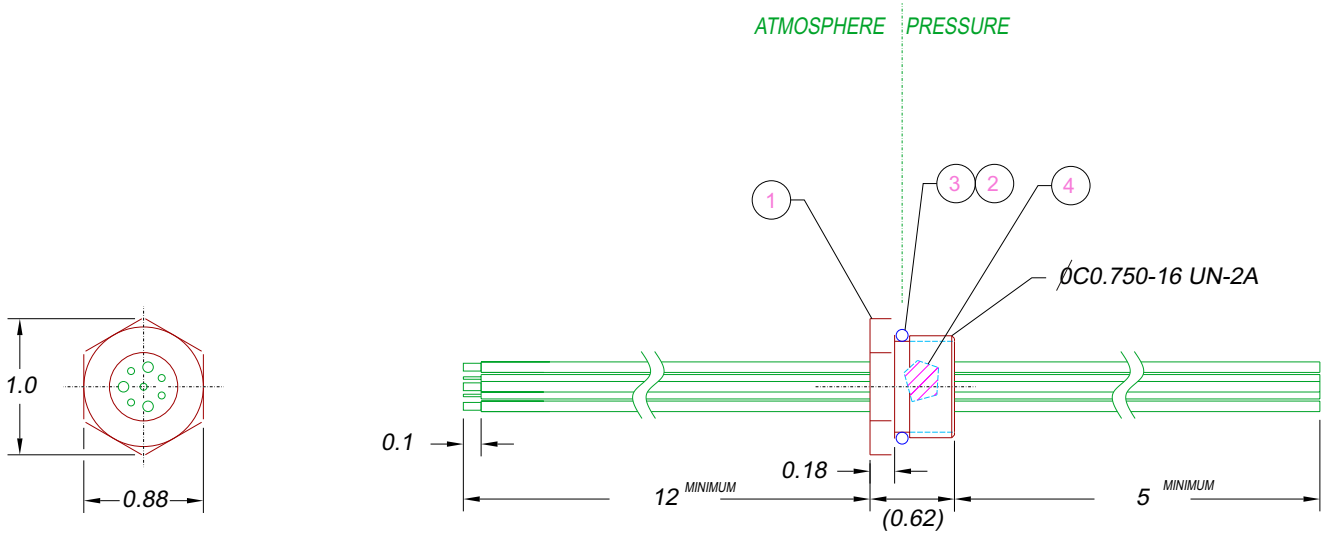

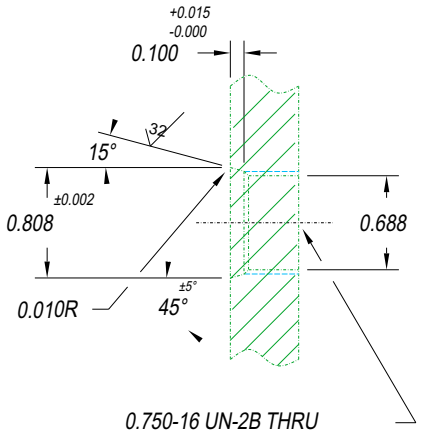

INSTALLATION/
LEAK TEST PORT

NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. BUBBLES ALLOWED AT WIRE ENDS ONLY DURING LEAK TEST.

ITEM	QTY	PART#	DESCRIPTION
12	18"	PC26 GRAY	WIRE 26PVC UL1007 .016 7/#34
11	18"	PC26 ORANGE	WIRE 26PVC UL1007 .016 7/#34
10	18"	PC26 BLUE	WIRE 26PVC UL1007 .016 7/#34
9	18"	PC26 YELLOW	WIRE 26PVC UL1007 .016 7/#34
8	18"	PC26 BROWN	WIRE 26PVC UL1007 .016 7/#34
7	18"	PC18 UL1569 RED	WIRE 18PC UL1569 .016 7/#26
6	18"	PC18 UL1569 GRN	WIRE 18PC UL1569 .016 7/#26
5	18"	PC18 UL1569 BLK	WIRE 18PC UL1569 .016 7/#26
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	-908 BUNA	O-RING -908 BUNA 90
2	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
1	1	SO12-SS	HOUSING SO12-SS

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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(937)890-1100
fax (937)890-5165
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DESCRIPTION PAVE-Seal® Cable Harnesses
SO12-SS-80-3/5-PC18/26-12-5

PART NUMBER 2437

PROJECTION