



**NOTES:**

1. HE LEAK TEST @1 ATM. <math>10^{-6}</math> CC/S.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO WIRE, SHIELDS & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. NO VOIDS LARGER THAN  $\phi 0.035$  [0.89] ARE ACCEPTABLE.

| 6    | 1      | 0199          | NUT VS22-SS               |
|------|--------|---------------|---------------------------|
| 5    | A/R    | PAVE-Seal 150 | EPOXY BLACK               |
| 4    | A/R    | SUPER O-LUBE  | LUBRICANT O-RING SILICONE |
| 3    | 1      | -224 VITON    | O-RING -224 VITON 75      |
| 2    | 1      | 0189          | HOUSING VS22-SS           |
| 1    | 20@10' | RG178         | WIRE COAX RG178           |
| ITEM | QTY    | PART#         | DESCRIPTION               |

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

**PAVE technology**  
 2751 Thunderhawk Court  
 Dayton, Ohio 45414-3445  
 U.S.A.  
 (937)890-1100  
 fax (937)890-5165  
 www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses  
**VS22-SS-150-20-RG178-60-60**

PART NUMBER  
**2529**

REVISION LEVEL  
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PROJECTION