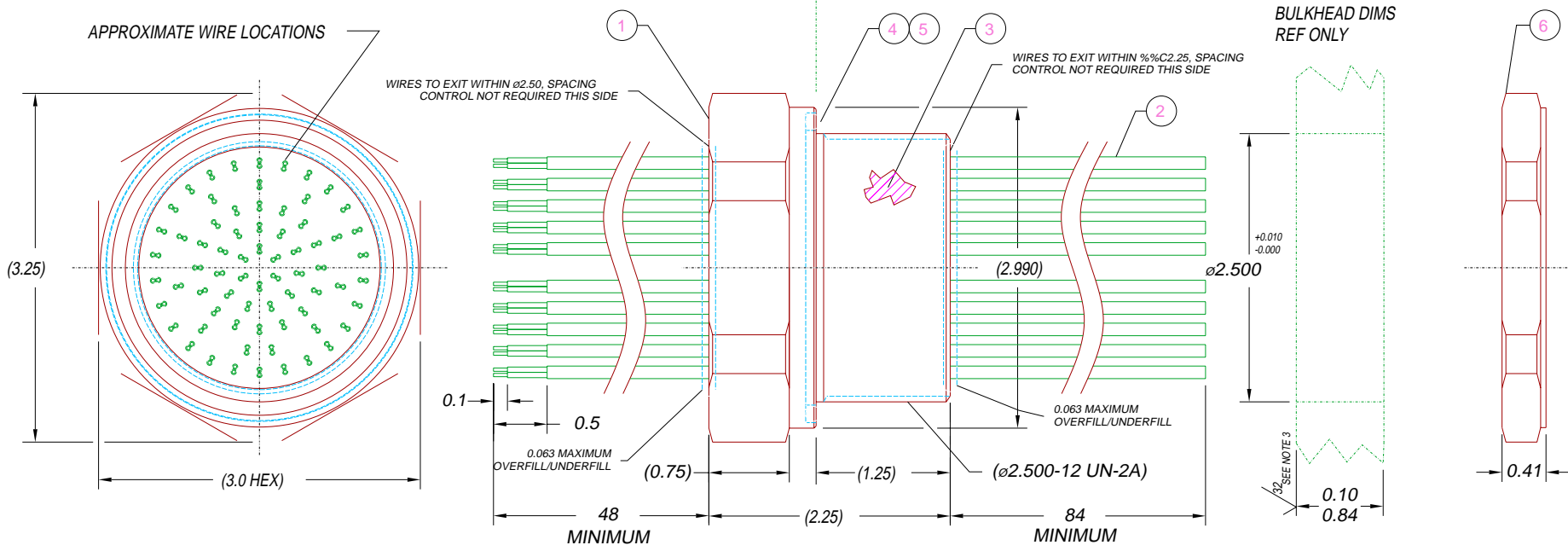


ATMOSPHERE VACUUM



**NOTES:**

1. HE LEAK TEST @1 ATM. <math>10^{-8}</math> CC/S.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. FINISH FOR %%C3.1 MINIMUM SPOTFACE.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).  
 6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.

6	1	0102	NUT VS32-SS
5	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
4	1	-231 VITON	O-RING -231 VITON 75
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	70@138"	TTSTR20	CABLE T/C TYPE T #20 STRANDED
1	1	0101	HOUSING VS32-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION	VS32-SS-150-70P-TTSTR20-48-84	
PART NUMBER	2535	REVISION LEVEL
PROJECTION		