



NOTES:

1. HE LEAK TEST @1 ATM. <math>10^{-6}</math> CC/S.
2. HYPOT 1000 VDC 500 MEGOHMS .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN  $\phi$ .035 ARE ACCEPTABLE.

6	1	2256	HOUSING VS12L-AL
5	1	8L5N-SS	NUT VS12-SS
4	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	12	JUDD24 WHT	WIRE 24 XLPE UL3239 5KV 19/#36
1	1	-116 VITON	O-RING -905 VITON 75
<b>ITEM</b>	<b>QTY</b>	<b>PART NUMBER</b>	<b>DESCRIPTION</b>

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE #0.5  
 XX DECIMAL  $\pm$ 0.1 XX DECIMAL  $\pm$ 0.02 XXXX DECIMAL  $\pm$ 0.005  
 ANGLES  $\pm$ 1 DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION  
**VS12L-AL-150-12-Judd24-24-15**

PART NUMBER  
**2600**

REVISION  
**B**

PROJECTION