



NOTES:

1. LEAK TEST: QUALIFICATION ONLY: HE LEAK TEST @ 80 PSI. 10x10⁻⁸ CC/S OR LESS (80PSI ON WIRE SIDE).
100%: HE LEAK TEST @ 1 ATM 10x10⁻⁸ CC/SEC OR LESS.
2. HYPOT 630 VDC 500 MEGAOhms 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING W/ MATING CONNECTOR.
3. CONTINUITY TEST: <0.5 Ohms INSIDE SHIELD TO ITEM 5 & CONDUCTOR TO ITEM 4.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. DIMENSIONS ARE INCHES [millimeters].

6	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
5	1	E20 BLUE	WIRE 20E MIL-W-16878 .010 7/28
4	1	E20 ORG	WIRE 20E MIL-W-16878 .010 7/28
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	-009 VITON	O-RING -009 VITON 75
1	1	BJ77	FRONT MOUNT B/H JACK
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION
SP5.5-E-150-2-TE20-BJ77-12

PART NUMBER
2664

REVISION LEVEL
D

PROJECTION