



NOTES:

1. HE LEAK TEST @1 ATM. 3×10^{-6} CC/S.
2. 15kVDC (IN LEAK TEST PORT - GROUND) 150 mA MAXIMUM LEAKAGE.
3. 5 SHOCK CYCLES -60% DC TO 71% DC 0.5 HOUR HOLD @ TEMP & 5 MINUTE TRANSFER.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
6. NO O-RING LUBRICANT IS TO BE USED. USE OF ISOPROPYL ALCOHOL PERMITTED.
7. VOIDS SMALLER THAN 0.035 ARE ACCEPTABLE, EXCEPT ON O-RING SEALING SURFACE.
8. PARTS ARE DEFLASHED ON PARTING LINE.

4	1	RR N5000-43-HST	RETAINING RING SS
3	1	-010 FLUORO	O-RING -010 FLUOROSILICONE 70
2	1	1786580-30N	WIRE W/PEE WEE STR PLUG C/A CONICAL
1	A/R	PAVE-Seal 150HV	EPOXY BLUE
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION: PAVE-Seal® Cable Harnesses
SP6L-E-150-1-1786580-30N-3-26

PART NUMBER: **2691**

REVISION LEVEL: -

PROJECTION: