


NOTES:

1. HE LEAK TEST @ 1 ATM. 10^{-7} CC/S
2. ALL TESTS DONE AT ROOM TEMPERATURE.
3. TORQUE LABEL: PAVE TECHNOLOGY Dayton, OH USA
TIGHTEN TO 27.12 Nm MAXIMUM

5	1	0183	NUT VS15-SS
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
2	1	2-215 BUTYL	O-RING 2-215
1	1	0181	INSERT VS15L-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS


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DESCRIPTION
VS15L-E-150-PLUG

PART NUMBER
2755

REVISION
 LEVEL -

PROJECTION