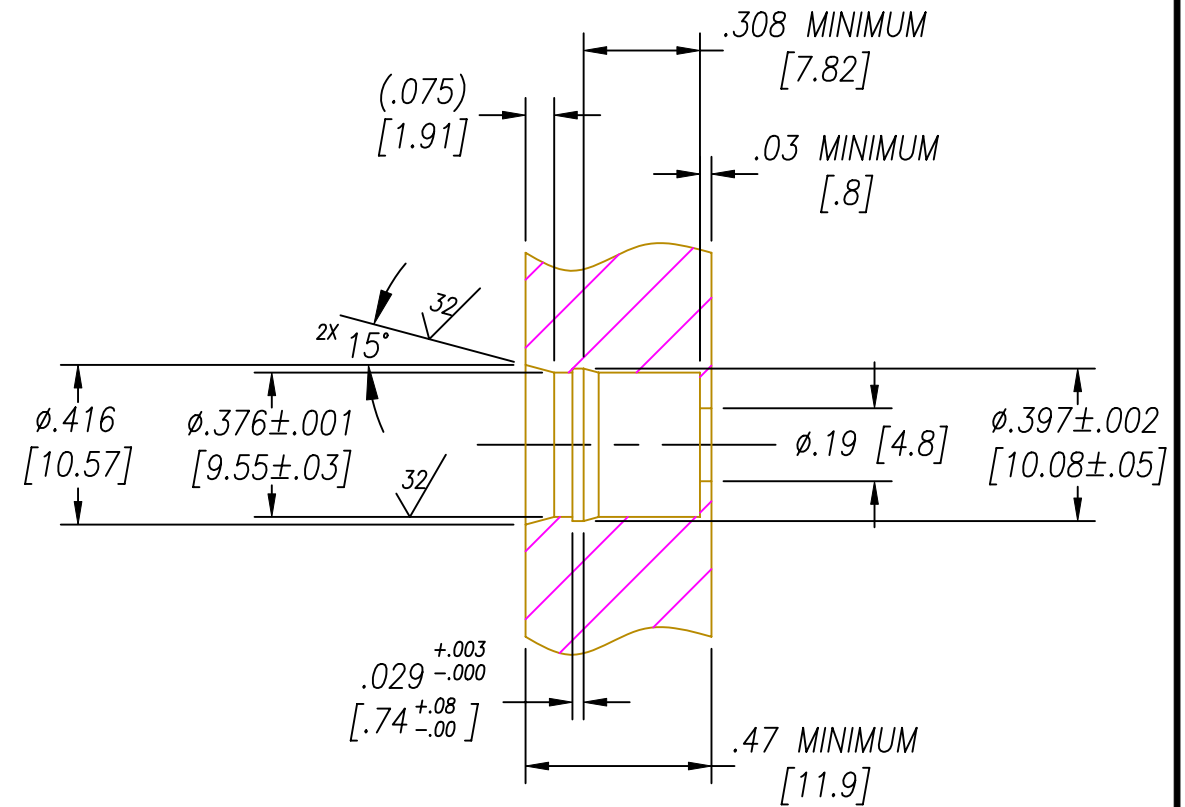


SP6 INSTALLATION BORE
SCALE: 2=1
SEE NOTE 8



RECOMMENDED RETAINING RING
ROTOR CLIP HO-37 OR EQUIVALENT

NOTES:

1. LEAK TEST: ITEM#2771; 80 PSI, NO BUBBLES 1.5 MINUTES MINIMUM.
ITEM#2771-1 3,000 PSI, NO BUBBLES 10 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN 0.035 ARE ACCEPTABLE.
7. DIMENSIONS ARE IN INCHES [mm].
8. REPLACE O-RING IF REMOVED FROM PORT.

6	A/R	PAVE-Seal 150	EPOXY BLACK
5	1	TZ22 GRY	WIRE 22TZ M22759/34-22-8
4	1	TZ22 ORG	WIRE 22TZ M22759/34-22-3
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
2	1	-010 E-P	O-RING -010 ETHYLENE PROPYLENE
1	1	0168 SP6	HOUSING SP6-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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PAVE technology co.

DESCRIPTION PAVE-Seal Cable Harnesses
SP6-E-150-2-TZ22-6-30

PART NUMBER
2771

REVISION LEVEL
B

PROJECTION