



**NOTES:**

1. HE LEAK TEST @1 ATM.  $<10^{-6}$  CC/S. WITH O-RING CLEAN W/METHANOL BEFORE INSERTING INTO TEST PORT.
2. 5 KVDC HYPOT TEST WITH 5 mA MAXIMUM LEAKAGE CENTER CONDUCTOR TO LEAK TEST PORT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5	1	-016 VITON	O-RING -016 VITON 75
4	A/R	PAVE-Seal 200	EPOXY BLACK
3	1	95F6605	CONTACT #16 SOCKET
2	1	PC18 YELLOW	DABURN 2722/18Y/C OR EQUAL
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$   
 X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$   
 ANGLES  $\pm 1$  DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION  
**SPF12-E-200-1-PC18-8-SOC**

PART NUMBER  
**2889**

REVISION LEVEL  
**A**

PROJECTION