



- NOTES:
1. HE LEAK TEST @1 ATM.  $10 \times 10^{-9}$  CC/S OR LESS.
  2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
  3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
  4. ALL PARTS MUST PASS ALL TESTS.
  5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
  6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
  7. NO VOIDS LARGER THAN  $\phi.035$  [.89] ARE ACCEPTABLE.
  8. REF-OPERATING TEMPERATURE RANGE  $-20^{\circ}\text{C}$  TO  $125^{\circ}\text{C}$ .
  9. DIMENSIONS ARE INCHES [millimeters].

5	1	0102	NUT VS32-SS
4	1	-231 VITON	O-RING -231 VITON 75
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	70	ET20	CABLE T/C TYPE E 20AWG TEFLON
1	1	0101	HOUSING VS32-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION **PAVE-Seal Cable Harnesses**  
**VS32-SS-150-70P-ET20-96-180**

PART NUMBER **3313**

REVISION LEVEL -

PROJECTION