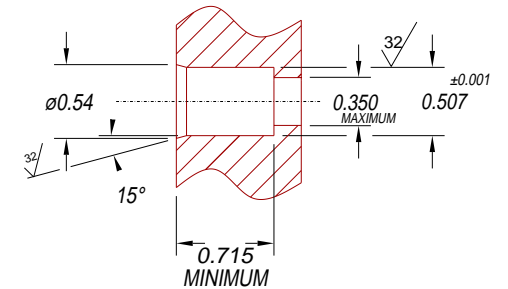


**LEAK TEST PORT
REFERENCE ONLY**



NOTES:

1. LEAK TEST: 2500 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

9	A/R	URETHANE	URETHANE BLACK
8	A/R	PAVE-Seal 150	EPOXY BLACK
7	24"	PU22 BLUE	WIRE 22PU POLYURETHANE 0.048 OD
6	24"	PU22 BLACK	WIRE 22PU POLYURETHANE 0.048 OD
5	24"	PU22 WHITE	WIRE 22PU POLYURETHANE 0.048 OD
4	24"	PU22 RED	WIRE 22PU POLYURETHANE 0.048 OD
3	A/R	PARKER-O-LUBE	LUBRICANT O-RING BARIUM BASED
2	2	-012 VITON	O-RING -012 VITON 75
1	1	SP8M	HOUSING, SP8M-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
SP8M-E-150-4-PU22-5-18

PART NUMBER
1417

REVISION LEVEL **B**

