



NOTES:

1. LEAK TEST 100%: 80 PSI, NO BUBBLES 1.5 MINUTES MINIMUM. QUALIFICATION (5% PER SHIPMENT): 1600 PSI, NO BUBBLES 1.5 MINUTES MINIMUM AFTER THERMAL CYCLE: -43° TO 77°C FOR THREE CYCLES, 30 MIN. HOLD @ EXTREMES.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL SPECIFICATIONS AND TESTS SUPERSEDE PAVE CATALOG SPECIFICATIONS.

7	1	GXL18 ORANGE	WIRE 18 XLP 19/#.0092 .023
6	1	GXL14 BLK	WIRE 14 XLP 19/#27 .023
5	1	GXL14 RED/WHT	WIRE 14 XLP 19/#27 .023
4	1	GXL18 YELLOW	WIRE 18 XLP 19/#.0092 .023
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM
2	2	-015 N674-70	O-RING -015 BUNA-N 70
1	1	1374-M	HOUSING SP11M-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PAVE Technology Co.
 2751 Thunderhawk Court
 Dayton, Ohio 45414-3445
 U.S.A.
 (937)890-1100
 fax (937)890-5165
 www.pave-technology.com

DESCRIPTION *PAVE-Seal® Cable Harnesses*
SP11M-E-150-2/2-GXL14/18-24-12

PART NUMBER
2075

PROJECTION