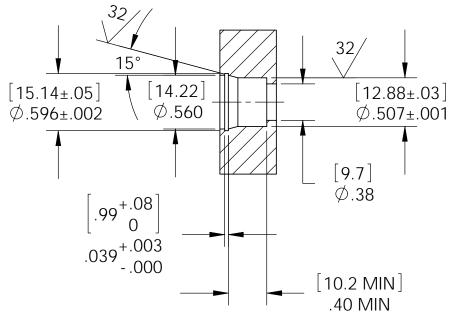


SP8S INSTALLATION PORT



RECOMMENDED RETAINING RING TRUARC N5000-56 OR EQUAL

NOTES:

- LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
- 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN \emptyset .035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING
- 8. DIMENSIONS ARE INCHES [millimeters].
- 9. REF-OPERATING TEMPERATURE -40°C TO 125°C.
- 10. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
- 11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1226S	HOUSING SP8S-E
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	TZ18 BLK	WIRE MIL-W-22759/44 .007 19/#29
4	1	TZ18 BLU 19	WIRE MIL-W-22759/44 .007 19/#29
5	1	TZ18 GRY 19	WIRE MIL-W-22759/44 .007 19/#29
6	1	-012 VITON LT	O-RING -012 LOW-TEMP VITON V835-75
7	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED

PAVE technology co.

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www.pavetechnologyco.com

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SP8S-E-150-3-TZ18-18-3

PART NUMBER 4099

SION A PRO

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES +1 DEGREE SURFACE FINISH 128 microinch RMS