



**NOTES:**

1. HE LEAK TEST @1 ATM. <math>10^{-7}</math> CC/S AIR EQUIVALENT. (AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE), WITH O-RING CLEAN W/METHANOL BEFORE INSERTING INTO TEST PORT.
2. 30 KVDC HYPOT TEST WITH .000005 AMPS MAXIMUM LEAKAGE TO LEAK TEST PORT.
3. ALL TESTS ARE DONE AT ROOM TEMPERATURE & HUMIDITY.
4. O-RING TO BE SHIPPED DRY, NO O-LUBE ALLOWED.
5. CONTINUOUS CONTACT OF METHANOL TO VITON O-RING WILL CAUSE O-RING TO SWELL AND NOT SEAL PROPERLY.
6. "PAVE" & "2311" MARKINGS APPROXIMATELY AS SHOWN.
7. REFERENCE- RETAINING RING WALDES TRUARC #5100-75.

4	A/R	PAVE-Seal 150	EPOXY BLUE
3	1	-016 VITON	O-RING -016 VITON 75
2	1	0130	HOUSING SPF12-E
1	8.45'	BELDEN 9867	CABLE 20 AWG 30KV
ITEM#	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION **PAVE-Seal® Cable Harnesses**  
**SPF12-E-150-B9867-48-48**

PART NUMBER <b>2311</b>	PROJECTION 
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