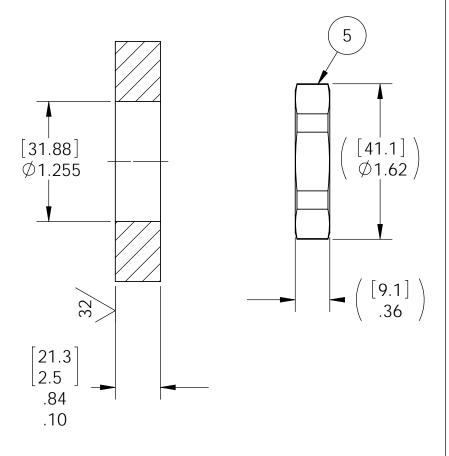


## VS18 INSTALLATION PORT



## **NOTES:**

- HE LEAK TEST @1 ATM 1X10^-6 CC/SEC OR LESS. A GREEN PAINT DOT INDICATES PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE, SHIELD AND HOUSING
- CONTINUITY TEST SHIELDS END TO END .5 OHM MAX.
- 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS SMALLER THAN  $\emptyset$  0.035 [.89] ARE ACCEPTABLE.
- REF-OPERATING TEMPERATURE -20°C TO 125°C.
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- 10. DIMENSIONS ARE INCHES [millimeters]
- 11. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBE O-RINGS FOR VACUUM HELIUM LEAK TESTING.

5	1	1014	NUT VS18-SS
4	1	-219 VITON	O-RING -219 VITON 75
3	10	RG178	WIRE COAX M17/93 FEP 7 STRAND
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0660	HOUSING VS18-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

VE ledmology (c. www.pavetechnologyco.com

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VS18-SS-150-10-RG178-36-36

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NOTED  $\bigcirc$ Α