



RECOMMENDED RETAINING RING
TRUARC #5100-75 OR EQUAL

NOTES:

1. HE LEAK TEST @1 ATM. 1x10⁻⁶ CC/S OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
3. ALL PARTS MUST PASS ALL TESTS.
4. CABLE POSITIONING IS APPROXIMATE & VARIABLE.
5. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	A/R	FOMBLIN YVAC 3	LUBRICANT O-RING
4	1	-016 VITON	O-RING -016 VITON 75
3	1	WTK-6-60-TT	CABLE #20 TYPE K THERMOCOUPLE 60" PFA #6 SCREW HOLE TERMINATED
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.
 2751 Thunderhawk Court
 Dayton, OH 45414-3445
 U.S.A.
 tel (937) 890-1100
 fax (937) 8905165
 www.pavetechnologyco.com

DESCRIPTION
SPF12-E-150-1-KT20-48-11T

PART NUMBER
4957

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS