

NOTES:

- LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING PLUG.
- CONTINUITY TEST: < 0.5 OHM PIN TO SOCKET.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.

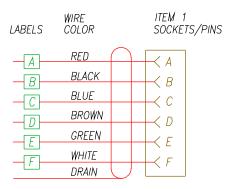
- DIMENSIONS ARE INCHES [millimeters]. 0949 ONLY: DOES NOT INCLUDE ITEMS 5, 6, OR 7 (NO PLUG). 0949-1 ONLY: INCLUDES BOTH ITEMS 5 (MATING PLUG) AND 6 (STRAIN RELIEF). 0949-2 ONLY: INCLUDES ITEM 7 (RIGHT ANGLE MATING PLUG WITH STRAIN RELIEF INCLUDED).

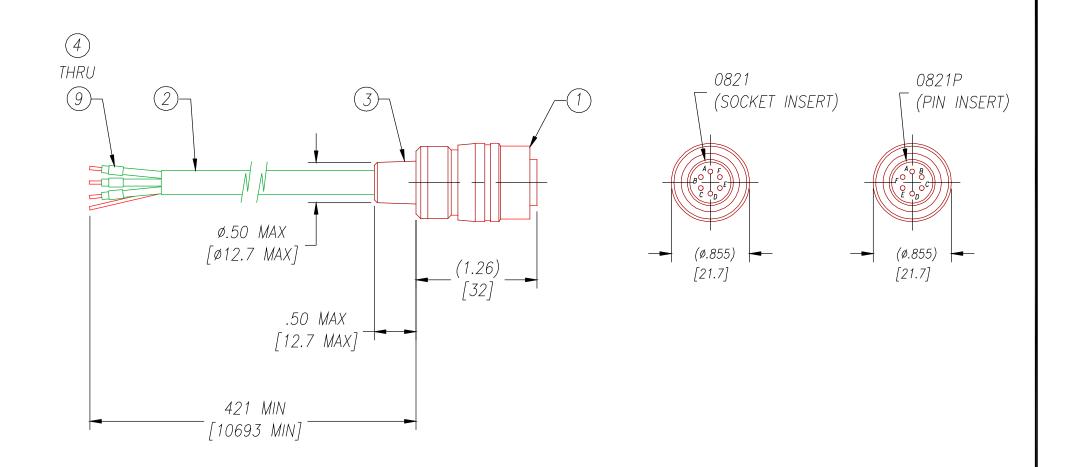
ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL $\pm 0.1\,$ X.XX DECIMAL $\pm 0.02\,$ X.XXX DECIMAL $\pm 0.005\,$ ANGLES $\pm 1\,$ DEGREE SURFACE FINISH 128 microinch RMS

*SEE NOTE 10

| ITEM | QTY | PART NUMBER | DESCRIPTION | 0949* 🖪 | REVISION LEVEL J | PROJECTION O |
|------|-----|------------------------------------|----------------------------------------------------------------------------------------------|---------------------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------|
| 1 | 1 | 1 3742 HOUSING PT4L-SS | | | MATERIAL NOTED | |
| 2 | 1 | PAVE-Seal 150 | EPOXY BLACK | PT4-SS-150-6-20-3112P-SOC | | |
| 3 | 1 | SC3112E10-6P | RCPT 6#20 GOLD PLATED COPPER ALLOY PINS, NEOPRENE INSERT, NICKEL PLATED ALUMINUM SHELL | PAVE Leginology (O. te | | 2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com |
| 4 | 6 | 6 AMP #204351-1 CONTACT #22 SOCKET | | | | |
| 5 | 1* | MS3476L10-6S | PLUG 6#20 SOCKET CRIMP SERIES II | | | |
| 6 | 1* | M85049/52-1-10N | 049/52-1-10N STRAIN RELIEF | | | |
| 7 |]* | SCPT08F10-6S | PLUG 6#20 SOCKET RIGHT ANGLE OLIVE DRAB W/ SR | | | |

SCHEMATIC





NOTES:

- 1. HIPOT 630 VDC 500 M Ω .01 SEC MINIMUM, WIRE TO WIRE & SHELL WITH MATING CONNECTOR.
- 2. CONTINUITY TEST SOCKETS/PINS TO WIRE ENDS < 1.0 Ω WITH MATING CONNECTOR.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRES WILL BE LABELED WITH LETTERS AS SHOWN PER SCHEMATIC.
- 6. DIMENSIONS ARE INCHES [millimeters].
- 7. COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [0.89] ARE ACCEPTABLE.

| PAVE# | ITEM 1 PART# | ITEM 1 DESCRIPTION | PAVE DESCRIPTION |
|-------|--------------|------------------------------------------|---------------------------|
| 0821 | SC3116F10-6S | PLUG 6 #20 SOC ELECTROLESS NICKEL PLATED | SC3116F10-6S PLUG W/CABLE |
| 0821P | SC3116F10-6P | PLUG 6 #20 PIN ELECTROLESS NICKEL PLATED | SC3116F10-6P PLUG W/CABLE |

| 9 | 1 | WM-F-CAP | MARKER WIRE F |
|------|-----|---------------|--------------------------------|
| 8 | 1 | WM-E-CAP | MARKER WIRE E |
| 7 | 1 | WM-D-CAP | MARKER WIRE D |
| 6 | 1 | WM-C-CAP | MARKER WIRE C |
| 5 | 1 | WM-B-CAP | MARKER WIRE B |
| 4 | 1 | WM-A-CAP | MARKER WIRE A |
| 3 | A/R | PAVE-Seal 150 | EPOXY BLACK |
| 2 | 1 | PVC 6/C#22 | CABLE 6/PC22 FOIL+DRAIN+JACKET |
| 1 | 1 | SEE TABLE | SEE TABLE |
| ITEM | QTY | PART# | DESCRIPTION |
| | | | |

PAVE tedmology co.

2751 Thunderhawk Court
Dayton, Ohio 45414—3445
U.S.A.
(937)890—1100
fox (937)890-5165
www.pavetechnologyco.com

*SEE TABLE

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5

.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005

ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PART NUMBER *SEE TABLE

REVISION LEVEL F