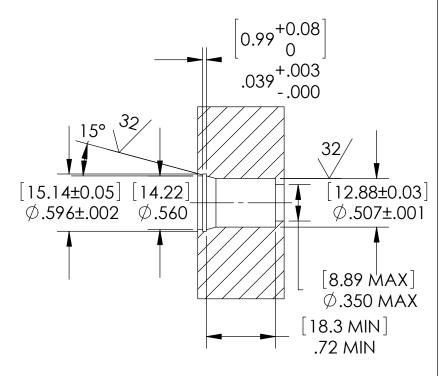


SP8M INSTALLATION PORT

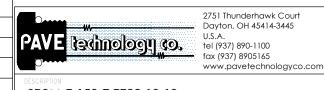


RECOMMENDED RETAINING RING TRUARC N5000-56 OR EQUAL

NOTES:

- LEAK TEST: 80 PSI AIR, NO BUBBLES 60 SECONDS MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE >.5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
- REF-OPERATING TEMPERATURE -20°C TO 125°C.
- REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
- DIMENSIONS ARE INCHES [millimeters].
- 11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1226M	HOUSING SP8M-E
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	E22 BLK	WIRE 22E MIL-W-16878/4 .010 7/#30
4	1	E22 GREEN	WIRE 22E MIL-W-16878/4 .010 7/#30
5	1	E22 RED	WIRE 22E MIL-W-16878/4 .010 7/#30
6	1	E22 VIOLET	WIRE 22E MIL-W-16878/4 .010 7/#30
7	1	E22 WHT	WIRE 22E MIL-W-16878/4 .010 7/#30
8	1	E22 YELLOW	WIRE 22E MIL-W-16878/4 .010 7/#30
9	1	E22 ORANGE	WIRE 22E MIL-W-16878/4 .010 7/#30
10	2	-012 VITON	O-RING -012 VITON 75
11	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED



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SP8M-E-150-7-TE22-10-10

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