



SPF12 INSTALLATION PORT

RECOMMENDED RETAINING RING
TRUARC #5100-75 OR EQUAL

- NOTES:
1. HE LEAK TEST @1 ATM. 10×10^{-7} CC/S OR LESS.
A GREEN PAINT DOT INDICATES PART HAS PASSED THE TEST.
TEST PERFORMED WITH -016 VITON O-RING.
 2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & SHIELDS.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. ALL PARTS MUST PASS ALL TESTS.
 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES,
VOIDS SMALLER THAN $\phi.035$ [$\phi.89$] ARE ACCEPTABLE ON ALL OTHER SURFACES.
 7. REF-PARTS ARE DEFLASHED ON PARTING LINE $+0.005$ MAXIMUM.
 8. DIMENSIONS ARE IN INCHES [mm].

6	A/R	PAVE-Seal 200	EPOXY BLACK
5	2	TZ2/C#22JTSP	CABLE M27500-22RC2S06
4	3	TZ2/C#26JTSP	CABLE M27500-26RC2S06
3	A/R	FOMBLIN YVAC 3	LUBRICANT O-RING FOMBLIN GREASE
2	1	-016 FLURO	O-RING -016 FLUROSILICONE 70
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION
SPF12-E-200-2TSP/3TSP-TZ22/TZ26-21-21

PART NUMBER
2226

REVISION LEVEL
E

PROJECTION