


NOTES:

1. HE LEAK TEST @ 1 ATM. 1×10^{-7} CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING WITH MATING CONNECTOR.
3. CONTINUITY TEST < 0.5 Ohm PIN TO WIRE END WITH MATING CONNECTOR.
4. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. ALL PARTS MUST PASS ALL TESTS.
7. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
8. COSMETIC SURFACE VOIDS SMALLER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE.
9. REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C .
10. DIMENSIONS ARE INCHES [millimeters].
11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.



6	1	0102	NUT VS32-SS
5	1	-231 VITON	O-RING -231 VITON 75
4	37	EE16 GRAY	WIRE 16EE MIL-W-16878/5 .015 19/#29
3	1	SCP02PM28-21P	RCPT 37#16 PIN ELECTROLESS NICKEL PLATED BLUE INSERT ONLY
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0101	HOUSING VS32-SS
ITEM	QTY	PART NUMBER	DESCRIPTION


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DESCRIPTION
 VS32-SS-150-37-TEE16-36-3102P

PART NUMBER
4815

MATERIAL NOTED

REVISION LEVEL -
 PROJECTION  

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS