



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. QUALIFICATION TESTING ONLY:
 - a. HE LEAK TEST VACUUM 10×10^{-9} CC/SEC OR LESS.
 - b. HYPOT 1000 VAC WIRE TO WIRE & HOUSING .5 mA MAXIMUM LEAKAGE.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
7. VOIDS LARGER THAN $\phi 0.035$ [.89] ARE NOT ACCEPTABLE.
8. REF-OPERATING TEMPERATURE 0°C TO 80°C .
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

3	2	EE22 UL1180 BRN	WIRE 22EE UL1180 MARKED 7/#30
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0120	HOUSING PT2-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS

PAVE technology co.
 2751 Thunderhawk Court
 Dayton, OH 45414-3445
 U.S.A.
 tel (937) 890-1100
 fax (937) 8905165
 www.pavetechnologyco.com

DESCRIPTION
 PT2-SS-80-2-TEE22-20-8

PART NUMBER 0900	MATERIAL NOTED
REVISION LEVEL B	PROJECTION