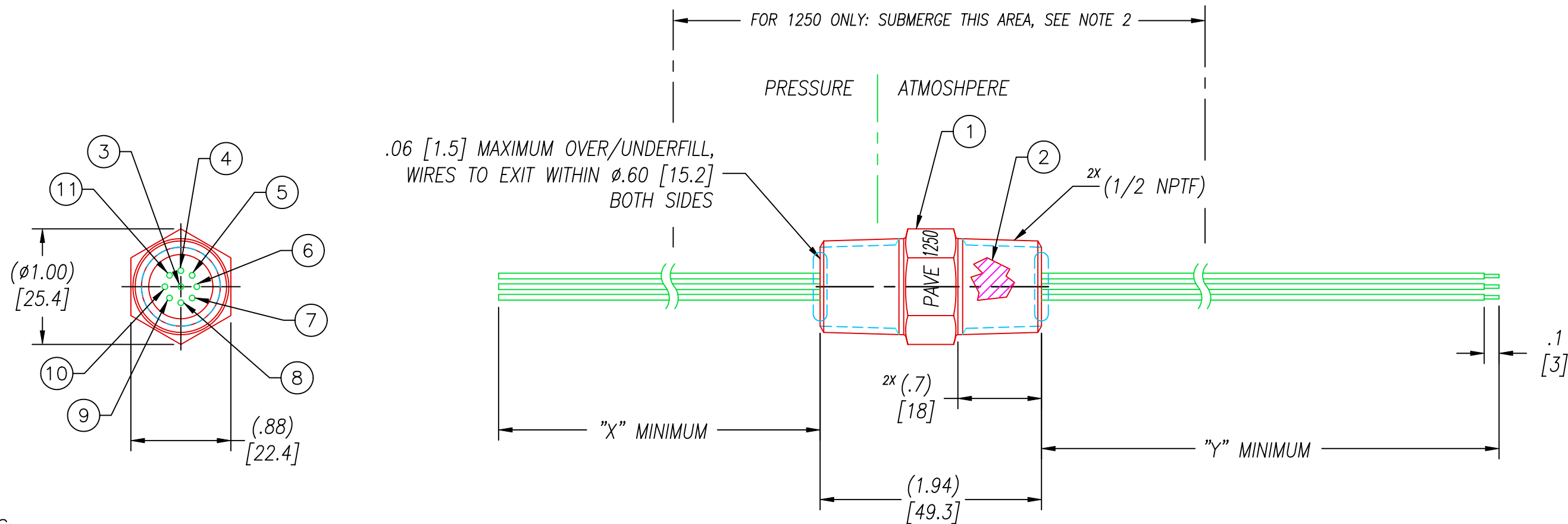


PART#	"X"	"Y"	LEAK TEST	OPERATING TEMPERATURE
1250	6 [152]	16 [406]	2600 PSI N2, NO BUBBLES, 1 MINUTE MINIMUM	-20°C TO 125°C
1250-1	12 [305]	24 [610]	600 PSI N2, NO BUBBLES, 1 MINUTE MINIMUM	-100°C TO 125°C



NOTES:

1. LEAK TEST: SEE TABLE.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING. FOR 1250 ONLY: HOUSING WITH BODY OF PART WILL BE SUBMERGED IN A SATURATED SODIUM CHLORIDE (SALT) SOLUTION DURING HYPOT TESTING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE.
7. REF-OPERATING TEMPERATURE RANGE: SEE TABLE.
8. DIMENSIONS ARE INCHES [millimeters].
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

11	1	TZ22 RED 19	WIRE 22TZ MILW22759/44A .006 19 STR
10	1	TZ22 ORG 19	WIRE 22TZ MILW22759/44A .006 19 STR
9	1	TZ22 YLW 19	WIRE 22TZ MILW22759/44A .006 19 STR
8	1	TZ22 GRN 19	WIRE 22TZ MILW22759/44A .006 19 STR
7	1	TZ22 BLUE 19	WIRE 22TZ MILW22759/44A .006 19 STR
6	1	TZ22 VIOLET 19	WIRE 22TZ MILW22759/44A .006 19 STR
5	1	TZ22 GREY 19	WIRE 22TZ MILW22759/44A .006 19 STR
4	1	TZ22 BROWN 19	WIRE 22TZ MILW22759/44A .006 19 STR
3	1	TZ22 WHT 19	WIRE 22TZ MILW22759/44A .006 19 STR
2	A/R	PAVE-Seal 200	EPOXY BLACK
1	1	0001	HOUSING PTN8-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

DESCRIPTION **PAVE-Seal® Cable Harnesses**
PTN8-SS-200-9-TZ22-X-Y

PART NUMBER *SEE TABLE
1250*

REVISION LEVEL **D**
PROJECTION