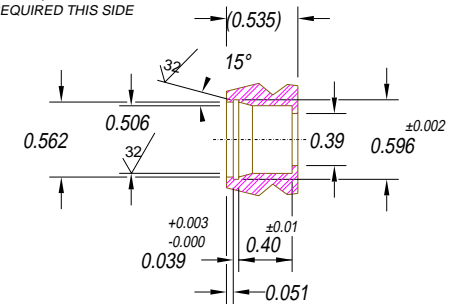


INSTALLATION PORT



NOTES:

1. 5 SHOCK CYCLES: -60°C TO 71°C 0.5 HOUR HOLD @ TEMP & 5 MINUTE MAXIMUM TRANSFER TIME.
2. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
3. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & SHIELDS WHEN TESTED IN ACCORDANCE WITH MIL-STD-202, METHOD 302.
4. SHIELD CONTINUITY TEST END TO END EACH WIRE @46mW MAXIMUM.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
7. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.

1356	-012 FLUORO	O-RING -012 FLUOROSILICONE 70
1356-1	M83461/1-012	O-RING 2-012 BUNA 75
PN	ITEM 3 PART#	DESCRIPTION

6	1	1226 SP8S	HOUSING SP8S-E
5	1	RR N5000-56	RETAINING RING INTERNAL .562
4	-	-	-
3	1	SEE ABOVE TABLE	SEE ABOVE TABLE
2	2@48.8	M2750024RC2S06	CABLE TWST SHLD PR
1	A/R	PAVE-Seal 200	EPOXY BLACK HI-TEMP
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
SP8S-E-200-2-TSJ24 CABLES

PART NUMBER	REVISION LEVEL	E
1356	PROJECTION	