NOTES:
1. LEAK TEST: 10,000 PSI NO BUBBLES 1 MINUTE MINIMUM.
2. HYDRO TEST: 630 VDC, 500 MEGOHMS 0.01 SEC MINIMUM, WIRE TO WIRE & PORT.
3. REF. OPERATING PRESSURE IS 5,833 PSI IN ISOPARAFFINIC SOLVENT (ISOPAR).
4. TWISTED PAIR COLORS PER TABLE BELOW & 2-4 TWISTS/IN.
   (WIRE ARE NOT TWISTED FOR PART NUMBER 1627-1)
<table>
<thead>
<tr>
<th>PAIR #</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAYER</td>
<td>BLK</td>
<td>BLK</td>
<td>BLK</td>
<td>BLK</td>
<td>BLK</td>
<td>BLK</td>
<td>BLK</td>
<td>BLK</td>
</tr>
<tr>
<td>LAYER</td>
<td>BRN</td>
<td>RED</td>
<td>YEL</td>
<td>ORG</td>
<td>GRN</td>
<td>BLU</td>
<td>ORG</td>
<td>VIO</td>
</tr>
</tbody>
</table>
5. PACKAGING WITH MOLDED FOAM IN 12X12 BOX. LABEL ON THE PACKAGE:
   "PAVE 1627 SN=#nnMMYY (# MONTH YEAR)
   CAGE CODE 31744 #A103280"
   (PART NUMBER 1627-1 DOES NOT GET A LABEL, IGNORE NOTE 5)
6. ALL TESTS ARE DONE AT ROOM TEMPERATURE.
7. ALL PARTS MUST PASS ALL TESTS.
8. NO VOIDS ARE ALLOWED ON O-RING SEALING SURFACES, VOIDS SMALLER THAN
   \(0.035\) [0.89] ARE ALLOWED ON ALL OTHER SURFACES.
9. DIMENSIONS ARE INCHES [millimeters].