



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES A MINIMUM, SEE CHART.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN $\phi.035$ [.89] ARE ACCEPTABLE.
7. DIMENSIONS ARE INCHES [millimeters].

PART #	X	A	DEMAG #
1630	240 [6096]	11 MINUTES	419331
1630-1	24 [610]	2.5 MINUTES	419429

8	2	EE18 MIL WHITE	WIRE 18EE MIL-W-16878/5 .015 7/#26
7	2	EE18 MIL ORANGE	WIRE 18EE MIL-W-16878/5 .015 7/#26
6	2	EE18 MIL GREEN	WIRE 18EE MIL-W-16878/5 .015 7/#26
5	2	EE18 MIL GRAY	WIRE 18EE MIL-W-16878/5 .015 7/#26
4	2	EE18 MIL BROWN	WIRE 18EE MIL-W-16878/5 .015 7/#26
3	2	EE18 MIL BLACK	WIRE 18EE MIL-W-16878/5 .015 7/#26
2	A/R	PAVE-Seal 200	EPOXY BLACK
1	1	0073	HOUSING PTN12-SS
ITEM	QTY	PART NUMBER	DESCRIPTION



DESCRIPTION PAVE-Seal Cable Harnesses
PTN12-SS-200-12-TEE18-24-X

PART NUMBER
1630

REVISION LEVEL
B
PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS