



USE TRUARC N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

1640	2.0 ±0.2	[50 ±5]
1640-1	7.1 ±0.2	[181 ±5]
PART #	'X' IS FOR YELLOW ONLY	

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 30 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRE COLOR POSITIONS ARE APPROXIMATE AND VARIABLE.
6. DIMENSIONS ARE IN INCHES [MM].
7. NO VOIDS LARGER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE.

7	A/R	PAVE-Seal 150	EPOXY BLACK
6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
5	1	PC18 UL1569 YEL	WIRE 18PC UL1569 .016 7/#26
4	1	PC18 UL1569 BLK	WIRE 18PC UL1569 .016 7/#26
3	1	PC18 UL1569 RED	WIRE 18PC UL1569 .016 7/#26
2	2	-012 VITON	O-RING -012 VITON 75A
1	1	1226L	HOUSING SP8L-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
SP8L-E-80-3-PC18-181mm-175mm

PART NUMBER
1640

REVISION LEVEL
D
PROJECTION