



USE N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

- NOTES:**
1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
 2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 6. NO VOIDS LARGER THAN %C0.035 ARE ACCEPTABLE.
 7. WIRE POSITIONS ARE APPROXIMATE AND VARIABLE.

8	A/R	PAVE-Seal 150	EPOXY BLACK
7	2	-012 VITON	O-RING -012 VITON 75
6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
5	1	E22 BLK	WIRE 22E MIL-W-16878/4 .101 7/#30
4	1	E22 GREEN	WIRE 22E MIL-W-16878/4 .101 7/#30
3	1	E22 RED	WIRE 22E MIL-W-16878/4 .101 7/#30
2	1	E22 WHT	WIRE 22E MIL-W-16878/4 .101 7/#30
1	1	1226 SP8L	HOUSING SP8L- E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 X DECIMAL +/- 0.1 XX DECIMAL +/- 0.02 XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
 SP8L-E-150-4-TE22-12-12

PART NUMBER
1645

REVISION LEVEL -
 PROJECTION