NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN %0.035 ARE ACCEPTABLE.
7. WIRE POSITIONS ARE APPROXIMATE AND VARIABLE.

ITEM | QTY | PART# | DESCRIPTION
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8 | A/R | PAVE-Seal 150 | EPOXY BLACK
7 | 2 | -012 VITON | O-RING -012 VITON 75
6 | A/R | PARKER O-LUBE | LUBRICANT O-RING BARIUM BASED
5 | 1 | E22 BLK | WIRE 22E MIL-W-16878/4 .101 7/#30
4 | 1 | E22 GREEN | WIRE 22E MIL-W-16878/4 .101 7/#30
3 | 1 | E22 RED | WIRE 22E MIL-W-16878/4 .101 7/#30
2 | 1 | E22 WHT | WIRE 22E MIL-W-16878/4 .101 7/#30
1 | 1 | 1226 SP8L | HOUSING SP8L-E