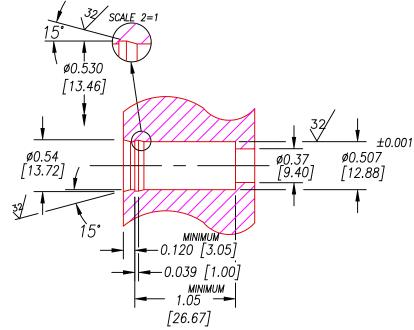


94-627	
94-589	
TBA	

WALBRO#

SP8L INSTALLATION PORT



USE TRUARC N5000-50 RETAINING RING OR EQUAL. IF REMOVED FROM PORT, REPLACE 0-RINGS.

NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
- 2. NO ELECTRICAL TEST REQUIRED BY WALBRO.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. WIRE POSITIONS ARE APPRÓXIMATE & VARIABLE.
- 8. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 9. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 MAXIMUM.)
- 10. DIMENSIONS ARE INCHES [mm].

6	A/R	PAVE—Seal 150	EPOXY BLACK
5	A/R	PARKER-0-LUBE	LUBRICANT O-RING BARIUM-BASED
4	2	-012 VITON	O-RING -012 VITON 75
3	1	PC18 UL1569 RED	WIRE 18PC UL1569 .016 7/#26
2	1	PC18 UL1569 BLK	WIRE 18PC UL1569 .016 7/#26
1	1	1226 SP8L	HOUSING SP8L-E
ITEM	QTY	PART#	DESCRIPTION

10 [254]

10 [254]

25 [635]

5 [127]

4 [101.6]

4 [101.6]

1693

1693-1

1693-2

PART#

 PAVE
 Lection
 U.S.A.

 (937)890-1100
 fax (937)890-5165

 fax (937)890-5165
 www.pavetechnologyco.com

 DESCRIPTION PAVE—Seal® Cable Harnesses

 SEE CHART

 SP8L—E-150-2-PC18-4/X-Y

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES-ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5

.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005

ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PART NUMBER 1693

REVISION LEVEL D

2751 Thunderhawk Court Dayton, Ohio 45414—3445