



NOTES:

1. LEAK TEST: 450 PSI, NO N2 BUBBLES 6 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN  $\phi 0.035$  ARE ACCEPTABLE.

10	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
9	1	-117 VITON	O-RING -117 VITON 75
8	31"	E22 BLUE 7 STR	WIRE 22E MIL-W-16878/4 .010 7/#30
7	31"	E22 GREEN	WIRE 22E MIL-W-16878/4 .010 7/#30
6	13"	E22 YELLOW	WIRE 22E MIL-W-16878/4 .010 7/#30
5	13"	E22 ORANGE	WIRE 22E MIL-W-16878/4 .010 7/#30
4	151"	E22 RED	WIRE 22E MIL-W-16878/4 .010 7/#30
3	151"	E22 BROWN	WIRE 22E MIL-W-16878/4 .010 7/#30
2	A/R	PAVE-Seal 150FR	EPOXY BLACK FR
1	1	1201	HOUSING M24x1.5-V
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses  
 M24-V-150-2/2/2-TE22-6-144/24/6

PART NUMBER  
 1732

REVISION LEVEL B  
 PROJECTION